AS4346 HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

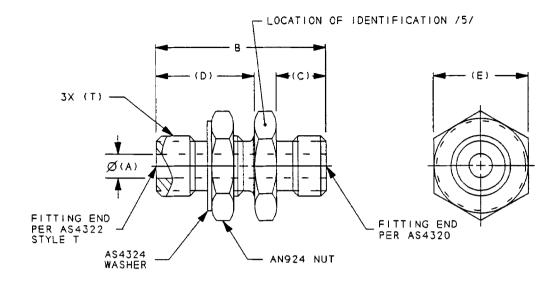


FIGURE 1 - UNION ASSEMBLY, ADJUSTABLE END

TABLE 1 - DIMENSIONS AND WEIGHTS

BASIC NUMBER AS4346 /12/ SIZE	TUBE	T THREAD PER		B +.000				LB/EA MAX	LB/EA MAX
CODE	OD	M1L-S-8879	A	060	С	D	E	ALUM	CRES
04	.250	.4375-20 UNJF	.172	1.252	.389	.703	. 688	. 0274	. 0759
06	.375	.5625-18 UNJF	. 297	1.436	. 420	.766	.813	. 0436	.121
80	.500	.7500-16 UNJF	.391	1.636	.521	.875	1.000	. 0784	.217
10	.625	.8750-14 UNJF	. 484	1.873	. 567	1.016	1.125	.113	.315
12	.750	1.0625-12 UNJ	.609	2.172	.636	1.156	1.375	. 195	. 541
16	1.000	1.3125-12 UNJ	. 844	2.208	. 672	1.156	1.625	. 258	.716
20	1.250	1.6250-12 UNJ	1.078	2.208	.672	1.156	1.875	.358	.993
24	1.500	1.8750-12 UNJ	1.312	2.256	.720	1.156	2.125	.440	1.220
28	1.750	2.2500-12 UNJ	1.547	2.308	.772	1.156	2.500	. 645	1.790
32	2.000	2.5000-12 UNJ	1.781	2.423	. 887	1.156	2.750	.772	2.140

SAE values your input. To provide feedback on this Technical Report, please visit

http://www.sae.org/technical/standards/AS4346

SSUED 1993-08 THIRD ANGLE PROJECTION

REAFFIRMED 2015-04

CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: /4/ KSC-F-124



AEROSPACE STANDARD

UNION ASSEMBLY, ADJUSTABLE END

AS4346 SHEET 1 OF 2

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